

## AMENDMENTS TO THE SPECIFICATION

Please amend the specification as indicated hereinbelow, wherein reference is made to the paragraph numbers of the application **as originally filed**.

**[0059]** In the final configuration of drill 100, lands 102 are provided with surfaces 154, which slope away from the central point 110, and surfaces 158, which angle upwardly and outwardly from the intersection 160 of surfaces 154 and 158. In addition, as described hereinbelow, drill 100 is also provided with axial relief surfaces 162, on lands 102. The positions of surfaces 154 and 158 result from the configuration of drill 100 as shown in Figs. 8 - 10, as subsequently modified by the formation of the axial relief surfaces, as described with respect to Figs. 12 - 15. The tip of drill 100, when in final configuration, is also provided with central point 156, to which axial relief surfaces 162 extend, as shown in Figs. 11 - 13.